

# Instructions for Assembling your 4'x8' GreenBed™ Raised Garden Bed Kit.

Congratulations on purchasing the finest raised bed garden kit on the market! Your completed GreenBed will provide many years of service far in excess of wood. The only maintenance required is to re-finish the cedar trim every year with a non toxic penetrating oil.



**Parts List:**  
 (6) Faswall™ planks 45-1/2" x12" with marked mounting 'dimples'  
 (1) Bracket Kit consisting of (4) aluminum corners, (2) aluminum joiners, (1) bag of fasteners, (6) plastic stakes.  
 (1) Cedar Trim Kit consisting of 4 cedar trim pieces predrilled for dowels and for mounting.

**Tools needed:** Cordless drill with a 1/4" nut drive and a Philips bit, 1/4" socket wrench, hammer, block of wood, water proof wood glue, a work bench, table, or set of saw horses.

**CAUTION:** Be careful handling the Faswall™ planks. They are strong after installation but THEY CAN FRACTURE if handled roughly during the installation process.



**FASTENERS:**  
 --1.5" rubber washer screws for brackets  
 --3" screws for securing trim  
 --4" screws to draw cedar trim corners tight  
 --dowels for trim corners

**STEP 1: Level the garden site.** Remove rocks, roots, and debris that may prevent the planks from sitting straight and level..

**STEP 2:** Assemble Cedar trim kit , then set aside.



Apply water resistant wood glue to dowels, and insert into the short trim piece. Apply thin coat to both surfaces of the corner joint and make the joint. Use the 4" draw screw to bring joint tight. Set the completed trim frame to the side.

**STEP 3:** Put two Faswall™ planks on work table, smooth side up with marked mounting dimples

(dimples are subtle!).



**NOTE:** Offset screw pattern. The properly installed bracket is flush on the top and up about 1/4" from the bottom of the Faswall panel. The flush edge is the TOP of the installed GreenBed wall. Use 1/4" drive on a socket wrench or drill on LOW TORQUE setting to install the 1.5" screws.



Finish by hand tightening with a nut driver or socket wrench to just compress the rubber gasket against the bracket. **DO NOT OVERTIGHTEN** as you can strip out the material.

Two finished end panels ready for the garden.



**STEP 4:** Position one of the end panels with the installed corner brackets into the garden. Install a Faswall panel into each corner bracket. Shims can be used to line up the side panel with the bracket.



**STEP 5:** Install the Joiner Bracket to the end of the side panels then bring the final two side panels to the garden and install them to each of the joiner brackets.



**STEP 6:** Install other end panel with the pre-

installed corner brackets. Check the finished assembly for squareness by measuring diagonally. Dimensions should be within 3/8" of each other. Adjust as necessary to square it up.



**STEP 7:**

Using a hammer and a block of wood drive the plastic stakes into the pocket in each of the brackets so they are flush with the bracket top. You may need to fill the pockets with water to soften the ground first.



**STEP 8:** Center the cedar trim frame on to the bed (overhangs slightly to the inside) and use the 3" deck screws to fasten the trim at each of the predrilled pilot holes.



**STEP 9:** Fill with soil/compost, plant and enjoy!